

Work Order ID 124052

February-04-15 8:01:45 AM

Report

124052

Page 1

Item ID: D350-578-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible

Stop *NS2*

Start Date: 9/08/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 9/08/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start *NR1* Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-015 CHG001								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

DAS
06
9-89

FEB 7 3 2015

DAS
27
9-89

FEB 0 9 2015

DAS
46
9-89

DAS
06
9-89

FEB 2 3 2015

Work Order ID 124052

February-04-15 8:01:45 AM

124052

Page 2

Item ID: D350-578-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible
 Start Date: 9/08/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/08/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject DAS Number	Insp. Stamp
180	Packaging	0.00				(1x)	46	9-89	FEB 23 2015
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-578-015 Location: <u>FL-013</u>								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

15/2/23 *[Signature]*

[Signature] 15-2-23

Picklist Print

February-04-15 7:58:46 AM

Page 1

Work Order ID: 124052

124052

Parent Item: D350-578-015

D350-578-015

Parent Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible

Start Date: 9/08/14

Required Date: 9/08/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV: A NEW ISSUE 12-07-25 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2274		Manufactured	No				Each	74.0000		12			
D2274									**	128474		DAS 27 9-89	
Radius Block												FEB 09 2015	DAS 46 9-89
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				FG			12						
				86855			12						
				ST012a			62						
				121589			60						
				124363			2						

D2529		Manufactured	No				Each	375.0000		12			
D2529									**			DAS 27 9-89	
Washer												FEB 09 2015	DAS 46 9-89
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST007			375						
				127909			375						

D2432-3		Manufactured	No				Each	2.0000		2			
D2432-3									**	124320		DAS 27 9-89	
206 (24") Bearpaw												FEB 09 2015	DAS 46 9-89
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST470A			1						
				119506			1						
				ST476			1						
				119506			1						

Picklist Print

February-04-15 7:58:47 AM

Page 2

Work Order ID: 124052

124052

Parent Item: D350-578-015

D350-578-015

Parent Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible

Start Date: 9/08/14

Required Date: 9/08/14

Start Qty: 1.00

Required Qty: 1.00

D4011-1 Manufactured No

Each 39.0000 6

D4011-1

Clamp, Short

DAS
06
9-89

Location

Loc Qty

Loc Code

ST542

39

113078

3

114217

20

119425

16

**

DAS

27

9-89

FEB 09 2015

DAS

46

9-89

D4012-1 Manufactured No

Each 8.0000

D4012-1

Cushion

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

4

97172

4

ST545

4

119517

4

**

DAS

27

9-89

FEB 09 2015

DAS

46

9-89

AN4-20A Purchased No

Each 235.0000

AN4-20A

Bolt

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

51

116419

51

ST325A

100

m131377

100

ST343

84

m128429

84

**

DAS

27

9-89

FEB 09 2015

DAS

46

9-89

Picklist Print

February-04-15 7:58:47 AM

Page 3

Work Order ID: 124052

124052

Parent Item: D350-578-015

D350-578-015

Parent Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible

Start Date: 9/08/14

Required Date: 9/08/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

Each

4,050.000

12

NAS1149D0463J

WASHER

DAS
27
9-89

DAS
46
9-89

FEB 09 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

1153

M129390

1153

ST269

2092

M129390

4

M130799

2088

Each

3,375.000

12

MS21042L4

Purchased

No

MS21042L4

Locknut

DAS
27
9-89

DAS
46
9-89

FEB 09 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2096

m130799

896

m131340

1200

ST305

533

426

426

m128300

8

m130922

99

Ref

5.0 PARTS LIST

DAS
86
1-88

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
6	6			6		D2182B050	Rubber Cushion
12	12	12	12	12		D2274	Radius Block
12	12	12	12	12		D2529	Washer
6	6			6		D2438	Clamp
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
				2		D2672F	Bearpaw
					2	D3859-041	Wearplate
		6	6			D4011-1	Clamp
		6	6			D4012-1	Cushion
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-17A	Bolt
	12	12	12			AN4-20A	Bolt
24	12	12	12	24	12	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

Report

124052

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Bearpaw Installation - Run-on Landing Wearplate Compatible

Start Date: 9/08/14 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 9/08/14 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork		Photocopy bluefile and create labels per PPP D350-578-015 CHG001							
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									